



Technical information
Explosion drawing and parts list

PEB50 Edgebander w/temp control 120 V (Ref. 5000195)
Edition 080129A00

Pos.	Code	Item	Pos.	Code	Item	Pos.	Code	Item
1	5006448	MAIN FRAME	91	9075004	HEX. SOCKET HD. CAP SCREW M.5X10			
2	1675039	HEX. SOCKET HD. CAP SCREW M.5X15	92	5023542	BASE COVER			
3	5026180	SPRING 33L	93	5077021	SCREW M.6X15			
4	5026181	SPRING 23L	94	5572013	PAN HD. SCREW M.5X10 PH.			
5	5021411	ADJUSTMENT SUPPORT	98	5019468	LABEL			
8	5021414	GRIP SUPPORT	99	5068328	WIRE BRACKET			
9	5002606	HANDLE	100	2385005	HEX. NUT M.4			
10	1673018	HEX. SOCKET FLAT HD. SCREW M.6X20	101	3472033	SCREW M.4X12			
11	5015059	FEEDING SWITCH	102	5015061	SWITCH 110-120 V			
14	5045771	MOTOR ASS'Y 15W 110V	103	5002607	FUSE HOLDER			
15	5069062	MOTOR 15W 110 V	104	5002608	CORD HOLDER			
16	5087115	GEAR ASS'Y B60S10 60 Hz	105	5045774	CORD ASS'Y US			
17	5082006	SPRING WASHER M.5	106	5068326	FUSE 8A (110-120 V)			
18	6685032	NUT M.5	107	3472033	SCREW M.4X12			
19	5073044	HEX. SOCKET SET SCREW M.5X60	108	5006462	CHAIN ADJUSTING CHIP			
20	5006456	TAPE ADJUSTMENT BASE	109	5021408	DOUBLE END SCREW			
21	5021404	GUIDE SCREW	110	1680026	WASHER D.4.3 DIN125			
22	5023540	FRONT GUIDE	111	1110029	BALL BEARING 624 ZZ			
23	2082001	LOCKWASHER D.6	113	7780033	WASHER D.5.3X10X1			
24	9575021	HEX. SOCKET HD. CAP SCREW M.6X8	114	5085046	HEX. NUT M.5			
25	1675031	HEX. SOCKET SET SCREW M.6X10	115	5006449	SLIDING PLATE			
26	5006457	ROLLER SUPPORT	116	5006411	ELEVATING ROD			
27	5021403	SUPPORT SHAFT	117	5023547	PVC PLATE			
28	5021402	BASE SCREW	121	5021413	DISPENSER ADJUSTING SUPPORT			
29	5002604	TEFLON ROLLER	122	5025132	KNOB M.6X30			
30	5010046	BALL BEARING 688-ZZ	123	7226067	SPRING			
31	5002605	TEFLON BUSHING	124	7575008	HEX. SOCKET HD. CAP SCREW M.6X25			
34	5025133	KNOB M.6X15	125	5068327	STARTER			
35	5004249	MOTORIZED PRESSER ROLLER	126	1675037	HEX. SOCKET HD. CAP SCREW M.6X12			
36	5004250	FEED ROLLER	127	2082001	LOCKWASHER D.6			
37	5087117	SPROCKET 28T	128	5006533	PRESSER			
38	5087118	CHAIN (72S)	129	5022543	GLUING BASE ATTACHMENT			
39	2072003	PAN HD. SCREW M. 6X10	130	5022544	BUSHING			
40	5010047	BALL BEARING 6900-ZZ	131	5022545	GLUING SHAFT			
41	5020116	FEED ROLLER SHAFT	132	5022546	BUSHING			
42	3510010	BALL BEARING 6000-ZZ	133	5023620	UPPER COVER			
43	6682002	LOCKWASHER	134	5082007	WASHER M.12			
44	1185004	HEX. NUT M.8 10K	135	5085052	HEX NUT M.12X1.25			
45	5088144	O-RING	136	3883005	WASHER AET D.5.3			
46	5006535	SLIDING PLATE SUPPORT (V2)	137	2973023	FLAT HD. SCREW M.5X25 PH.			
47	1910002	BALL BEARING 608-ZZ	138	3883005	ARANDELA AET d.5,3			
48	5099583	KNOB M8X15	139	7081003	TOOTHED WASHER D.5			
49	4375066	HEX. SOCKET HD. CAP SCREW M.6X35	140	9680009	WASHER D.4.1X11X0.5			
50	5006450	GLUE POT	141	7085008	HEX. NUT M.5			
51	5006461	SPIRAL TUBE	142	3475070	SCREW M.5X12			
54	1372016	PAN HD. SCREW M.4X6 PH.	143	5023711	HOUSING			
55	5068323	HEATING UNIT 110VX150W	144	5023712	COVER			
56	1675085	HEX. SOCKET SET SCREW M.4X5	145	5068397	TEMPERATURE CONTROL			
57	5075131	HEX. SOCKET SET SCREW M.6X60	146	5068398	PROTECTOR			
58	1675045	HEX. SOCKET HD. CAP SCREW M.6X15	147	5099591	CAP			
59	5002603	TEFLON SPACER						
60	5084014	BAKELITE WASHER						
61	1580017	WASHER D.6.2X21X2						
62	5006452	GLUING BASE						
63	5023538	CONTENTS CHIP						
64	5072045	PH SCREW M.3X6						
67	5006460	DISPENSER						
68	1772026	SCREW M.4X8 PH.						
69	5021412	SUPPORT PIN						
70	5023539	DISPENSER CONTROL						
71	5023548	HOLDER PLATE						
72	9073005	FLAT HD. SCREW M.4X8 PH.						
73	5006453	GLUE POT COVER						
74	5025131	KNOB M.6						
75	5023546	WARNING LABEL						
78	5087119	SPROCKET 14T						
90	5019467	WARNING LABEL						

EXPLOSION DRAWING - 080506A

